

Liquefier Compressor COMM/LOAD Error

Rev. Jun. 1, 2023

1. Power on the Liquefier
2. Power on both compressors
3. On the laptop, Open “DSL Launch 5”
4. In the left hand tree, under “comm links”; Right click the dead compressor.
 - a. NUMBER 1 = Compressor #1 nearest the B125 door.
 - b. NUMBER 2 = Compressor #2 nearest the loading dock door.
5. Choose “run”
6. “DirectSoft 5 Programming” will open up.
7. In the second row of menu icons, click “Mode”
8. Tick the box for “Run” for New PLC Mode.
9. Click OK
10. Exit both DirectSoft 5 Programming and DSLaunch 5.
11. Check the front panel of the fixed compressor.
12. The top row of lights should be lit now.
13. If not, Call Linde
14. IF OK, proceed with the normal Start up.
15. If not starting.
16. Power off the compressors first.
17. Power off the liquefier.