18.1 GRAPHENE

18.1.1 Introduction

Carbon has four perfect crystalline forms: graphite, diamond, "Buckminsterfullerene" and a fullerene nanotube. In addition, graphene is a one-atom-thick allotrope of carbon, which is a honeycomb lattice of carbon atoms. Graphene also has two-dimensional Dirac-like excitations. We discussed the properties of graphene as well as its possible applications in electronics in Sections 10.7 and 10.8. In the following sections, we will discuss graphene as a building block for all novel materials of carbon as well as derive the theory of Dirac fermions discussed in Section 10.7.

One can view graphite as a stack of graphene layers, and carbon nanotubes can be considered as rolled cylinders of graphene. "Buckminsterfullerene" (C<sub>60</sub>) can be viewed as molecules obtained by introducing pentagons on the hexagonal lattice of wrapped graphene. These are shown in Figure 18.1.

Diamond is not shown in the diagram because it is primarily used in making jewelry due to its beauty and elegance, and it does not have any major applications in materials science, presumably because of its cost. In addition, each atom in diamond is surrounded in all three directions in space by a full coordination. Because all directions are taken up, it would be nearly impossible for an atom in a diamond lattice to have any bonding with any other atom in the outside 3D space.

Graphene is a two-dimensional (2D) allotrope of carbon that can be imagined to be benzene rings stripped out from the hydrogen atoms. Fullerenes are molecules where carbon atoms are arranged spherically and are zero-dimensional (0D) objects that have discrete energy states. Fullerenes can be thought of as wrapped-up graphene because they are obtained from graphene with the introduction of pentagons, which create positive curvature defects. Carbon nanotubes, which have only hexagons and can be thought of as one-dimensional (1D) objects, are obtained by rolling graphene along a definite direction and reconnecting the carbon bonds. Graphite, which is a three-dimensional (3D) allotrope of carbon, is made out of stacks of graphene layers that are weakly coupled by van der Waals forces. Two-dimensional materials like graphene were presumed not to exist until 2004, when it was obtained in liquid suspension. Graphene could also be obtained on top of noncrystalline substrates and was eventually spotted in optical microscopes due to the subtle optical effects made by it on top of an SiO<sub>2</sub> substrate. Graphene exhibits high crystal quality, in which charge carriers can travel thousands of interatomic distances without scattering.

The Coulomb interactions are considerably enhanced in small geometries such as graphene quantum dots that lead to Coulomb blockade effects. The transport properties of graphene lead to a variety of applications, which range from single molecule detection to spin injection. Because

![Figure 18.1](image.png)

Clockwise: graphene (2D), graphite (3D), "Buckminsterfullerene" (0D), and carbon nanotubes (1D).

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graphene has unusual structural and electronic flexibility, it can be tailored: deposition of metal atoms or molecules on top; incorporation of boron and/or nitrogen in its structure; and using different substrates that modify the electronic structure. The control of graphene properties can be extended in new directions that would allow for the creation of graphene-based systems with magnetic and superconducting properties.

18.1.2 Graphene Lattice

Carbon has four valence electrons, three of which form tight bonds with neighboring atoms in the plane. Their wave functions are of the form

\[
\frac{1}{\sqrt{3}} \left( \psi_e(2s) + \sqrt{2} \psi_e(\tau_12p) \right), \quad (i = 1, 2, 3),
\]

where \( \psi_e(2s) \) is the \( 2s \) wave function for carbon, and \( \psi_e(\tau_12p) \) are the \( 2p \) wave functions of which the axes are in the directions \( \tau_1 \), joining the graphite atom to its three neighbors in the plane. The fourth electron is in the \( 2p_z \) state. Its nodal plane is the lattice plane and its axis of symmetry perpendicular to it. Because the three electrons forming covalent bonds do not play any part in the conductivity, graphene can be considered to have one conduction electron in the \( 2p_z \) state.

The unit cell of the hexagonal layer, designated as \( PQRS \) in Figure 18.2, contains two carbon atoms \( A \) and \( B \). The distance \( AB \approx a = 1.42 \text{ Å} \). The fundamental lattice displacements are \( a_1 = AA' \) and \( a_2 = AA^* \), and their magnitude is \( a_1 = \sqrt{3} \times 1.42 \text{ Å} = 2.46 \text{ Å} \). The reciprocal lattice vectors have magnitude \( 8\pi/3a \) and are in the directions \( AB \) and \( AS \), respectively. Hence, the first Brillouin zone is a hexagon (see Figure 18.3) of which the sides are at a distance \( 4\pi/3a \) from its center. The density of electron states in \( k \) space is \( 2A \), where \( A \) is the area of the crystal. The zone has exactly one electron per atom. Therefore, the first Brillouin zone of graphene has \( 2N \) electron states, and the second Brillouin zone is empty. As we discussed in Sections 10.7 and 10.8, it becomes a semiconductor at finite temperatures.

**Figure 18.2**

Honeycomb lattice structure of graphene, made out of two interpenetrating triangular lattices. The lattice unit vectors \( \vec{a}_1 \) and \( \vec{a}_2 \) and the nearest-neighbor vectors \( \vec{a}_1, \vec{a}_2, \) and \( \vec{a}_3 \). \( AB = a \).

**Figure 18.3**

First Brillouin zone of the honeycomb lattice and the Dirac points \( K \) and \( K' \) at the corners.
The lattice vectors of graphene can be written as (Figure 18.2)

\[ a_1 = \frac{3a}{2} \left( \hat{x} + \frac{1}{\sqrt{3}} \hat{y} \right); \quad a_2 = \frac{3a}{2} \left( \hat{x} - \frac{1}{\sqrt{3}} \hat{y} \right), \tag{18.2} \]

where the carbon–carbon distance is \( a \approx 1.42 \, \text{Å} \). The reciprocal lattice vectors (shown in Figure 18.3) are given by (Problem 18.1)

\[ b_1 = \frac{2\pi}{3a} \left( \hat{x} + \sqrt{3} \hat{y} \right); \quad b_2 = \frac{2\pi}{3a} \sqrt{\hat{3}} \left( -\hat{y} \right). \tag{18.3} \]

The positions of the two Dirac points \( K \) and \( K' \), located at the corners of the Brillouin zone (of which the significance is to be explained later), are (Problem 18.2)

\[ K = \frac{2\pi}{3a} \left( \hat{x} + \frac{1}{\sqrt{3}} \hat{y} \right); \quad K' = \frac{2\pi}{3a} \left( \hat{x} - \frac{1}{\sqrt{3}} \hat{y} \right). \tag{18.4} \]

The three nearest-neighbor vectors in real space are given by

\[ \vec{d}_1 = \frac{a}{2} \left( \hat{x} + \sqrt{3} \hat{y} \right); \quad \vec{d}_2 = \frac{a}{2} \left( \hat{x} - \sqrt{3} \hat{y} \right); \quad \vec{d}_3 = -a\hat{x}. \tag{18.5} \]

The six second-nearest neighbors are located at \( \vec{d}_1' = \pm a_1, \vec{d}_2' = \pm a_2 \), and \( \vec{d}_3' = \pm (a_2 - a_1) \).

### 18.1.3 Tight-Binding Approximation

Wallace (Ref. 19) developed a “tight-binding” method for the band theory of graphite. Because the spacing of the lattice planes of graphite is large (3.37 Å) compared with the hexagonal spacing of the layer (1.42 Å), he neglected, as a first approximation, the interactions of the planes and assumed that conduction takes place in the layers. This is precisely graphene, which at that time was merely a concept. We note that some the notations have different values in that paper, presumably because it was published in 1947, but these have been modernized in the present derivation.

If \( \chi(r) \) is the normalized orbital 2p, wave function for an isolated atom, the wave function in the tight-binding approximation has the form

\[ \psi = \phi_1 + \lambda \phi_2, \tag{18.6} \]

where

\[ \phi_1 = \frac{1}{\sqrt{N}} \sum_A e^{ikr_A} \chi(r - r_A) \tag{18.7} \]

and

\[ \phi_2 = \frac{1}{\sqrt{N}} \sum_B e^{ikr_B} \chi(r - r_B). \tag{18.8} \]

Here, the first sum is taken over \( A \) and all the lattice points generated from it by primitive lattice translations, and the second sum is similarly over the points generated from \( B \) (Figure 18.2). Neglecting the overlap integrals,

\[ \int \chi(r - r_A) \chi(r - r_B) \, dr = 0, \tag{18.9} \]
and substituting in Eq. (18.6),
\[ H\psi = E\psi, \]  
(18.10)
we obtain (Problem 18.3)
\[ H_{11} + \lambda H_{12} = E \]  
(18.11)
and
\[ H_{12} + \lambda H_{22} = \lambda E. \]  
(18.12)

Here,
\[ H_{11} = H_{22} = \int \phi_1^* H \phi_2 d\nu, \quad H_{12} = H_{21}^* = \int \phi_1^* H \phi_2 d\nu \]  
(18.13)
and
\[ \int \phi_1^* \phi_1 d\nu = \int \phi_2^* \phi_2 d\nu = 1. \]  
(18.14)

Eliminating \( \lambda \) from Eqs. (18.11) and (18.12), we obtain the secular equation
\[ \begin{vmatrix} H_{11} - E & H_{12} \\ H_{21} & H_{22} - E \end{vmatrix} = 0. \]  
(18.15)

From Eq. (18.15), it is easy to show that
\[ E = \frac{1}{2} \left( H_{11} + H_{22} \pm \left( (H_{11} - H_{22})^2 + 4|H_{12}|^2 \right)^{\frac{1}{2}} \right). \]  
(18.16)

Because \( H_{11} = H_{22} \), Eq. (18.16) can be rewritten in the alternate form
\[ E_{\pm} = H_{11} \pm |H_{12}|. \]  
(18.17)

The positive sign in Eq. (18.17) will apply to the outside of the hexagonal zone and the negative sign to the inside. The discontinuity of energy across the zone boundary is
\[ \Delta E = 2|H_{12}|. \]  
(18.18)

From Eqs. (18.7), (18.13), and (18.17), we obtain
\[ H_{11} = \frac{1}{N} \sum_{\lambda, \lambda'} e^{-\alpha (r - r_\lambda)} \int \phi_1^* (r - r_\lambda) H_X (r - r_\lambda') d\nu. \]  
(18.19)

Keeping only the nearest-neighbor integrals among the atoms \( A \) and writing
\[ E_0 = \int \phi_1^* (r) H_X (r) d\nu \]  
(18.20)
and
\[ \gamma_0 = -\int \phi_1^* (r - \vec{r}') H_X (r) d\nu, \]  
(18.21)
where \( \overrightarrow{\rho} = a_1(x, y) \) is a vector joining the nearest neighbor among atoms \( A \), we can show that (Problem 18.4)

\[
H_{11} = E_0 - 2\gamma_0 \left[ \cos \left( \sqrt{3} k_x a \right) + 2 \cos \left( \frac{3}{2} k_x a \right) \cos \left( \frac{\sqrt{3}}{2} k_y a \right) \right]. \tag{18.22}
\]

Writing

\[
H = H_0 + (H - H_0), \tag{18.23}
\]

where \( H_0 \) is the Hamiltonian of an isolated carbon atom, and using

\[
H - H_0 = V - U < 0, \tag{18.24}
\]

where \( U \) is the potential field of an isolated atom and \( V \) is the periodic potential of the lattice because

\[
H_0 \chi = \overline{E} \chi, \tag{18.25}
\]

(\( \overline{E} \) is the energy of an electron in the \( 2p_x \) state in carbon), from Eqs. (18.20), (18.21), (18.24), and (18.25), we obtain

\[
E_0 = \overline{E} - \int \chi^* (\mathbf{r}) (U - V) \chi (\mathbf{r}) \, d\nu \tag{18.26}
\]

and

\[
\gamma_0 = \int \chi^* (\mathbf{r} - \overrightarrow{\rho}) (U - V) \chi (\mathbf{r}) \, d\nu > 0. \tag{18.27}
\]

Similarly, we obtain the expression for

\[
H_{12} = \frac{1}{N} \sum_{A,a} e^{-ik_a (r_A - r_a)} \int \chi^* (\mathbf{r} - \overrightarrow{r_a}) H \chi (\mathbf{r} - \overrightarrow{r_a}). \tag{18.28}
\]

Considering only the nearest-neighbor interactions in the lattice (between atoms of type \( A \) and type \( B \) and vice versa), we write (in analogy with Eq. 18.27)

\[
\gamma_0 = \int \chi^* (\mathbf{r} - \overrightarrow{\rho}) (U - V) \chi (\mathbf{r}) \, d\nu > 0, \tag{18.29}
\]

where

\[
\overrightarrow{\rho} = AB. \tag{18.30}
\]

It can be shown that (Problem 18.5)

\[
H_{12} = -\gamma_0 \left[ e^{-ik_a a} + 2 \cos \left( \frac{\sqrt{3}}{2} k_x a \right) e^{ik_y a} \right] \tag{18.31}
\]

and

\[
|H_{12}|^2 = \gamma_0^2 \left[ 1 + 4 \cos^2 \left( \frac{\sqrt{3}}{2} k_x a \right) + 4 \cos \left( \frac{3}{2} k_x a \right) \cos \left( \frac{\sqrt{3}}{2} k_y a \right) \right]. \tag{18.32}
\]
From Eqs. (18.22) and (18.32), we can write

$$E_{\pm}(k) = H_{11} \pm H_{12} = E_0 - \gamma_0 f(k) \pm \gamma_0 [3 + f(k)]^{1/2},$$

where

$$f(k) = 2 \cos \left( \sqrt{3} k_x a \right) + 2 \cos \left( \frac{3}{2} k_x a \right) \cos \left( \frac{\sqrt{3}}{2} k_y a \right).$$

The energies at the various points in the Brillouin zone can be written as

$$\Gamma: E = E_0 - 3\gamma_0 - 6\gamma_0'$$
$$N: E = E_0 + 3\gamma_0 - 6\gamma_0'$$
$$K: E = E_0 + 3\gamma_0'$$

$$(18.34a)$$

$$(18.34b)$$

$$M(inside): E = E_0 - \gamma_0 + 2\gamma_0'$$
$$M(outside): E = E_0 + \gamma_0 + 2\gamma_0'.$$

Across the boundary at any point over a side of the zone (Figure 18.3), there is a discontinuity of energy of amount

$$2\gamma_0 \left[ 2 \cos \left( \frac{\sqrt{3}}{2} k_y a \right) - 1 \right]$$

which is a maximum at the center and decreases to zero at the corners. The degeneracy at K and similar points (called Dirac points) and the zero-energy gap at these points are consequences of the symmetry of the lattice and are independent of any approximation.

The energy contours are given by

$$E = E_0 - 3\gamma_0 - 6\gamma_0' + \frac{3}{4} (\gamma_0 + 6\gamma_0')(k_x^2 + k_y^2) a^2.$$  

$$(18.35)$$

The curves of constant energy are shown in Figure 18.4.

It may be noted that near the corners K or K' (Dirac points),

$$|E - E_K| = 3\gamma_0 \geq \frac{3}{2} \gamma_0 |k - K| a - \frac{9}{4} \gamma_0 |k - K|^2 a^2.$$  

$$(18.36)$$

The surfaces of constant energy are circular. If one neglects $\gamma_0'$ relative to $\gamma$, Eq. (18.36) can be rewritten near the corners of the zone,

$$|E - E_K| \approx \frac{3}{2} \gamma_0 a |q| + O([q/K])$$

$$\approx \frac{3}{2} \gamma_0 a |q| + O([q/K^2]),$$

which can be rewritten in the alternate form

$$E_{\pm}(q) \approx v_F |q| + O([q/K]),$$

$$(18.37)$$

Figure 18.4

Curves of constant energy.

Reproduced from Wallace with the permission of the American Physical Society.
where \( \mathbf{q} \) is the momentum (in units \( \hbar = 1 \)) measured relatively to the Dirac points, and \( v_F \) is the Fermi velocity,

\[
v_F = 3\gamma_0 a/2.
\]  
(18.39)

The numerical value of \( v_F \approx 1 \times 10^6 \) m/s. From Eqs. (18.36) and (18.39), we obtain

\[
E_\pm(\mathbf{q}) = 3\gamma_0 \pm v_F |\mathbf{q}| + O(|\mathbf{q}/K|^3).
\]  
(18.40)

Conduction in the graphene layer will take place through the electrons excited into the upper band and through the equal number of positive holes created in the lower band, as shown in Figure 18.5.

For moderate temperatures, \( N(E) \) is even in \( \epsilon = |E - E_K| \) over the whole range in which the Fermi distribution \( f(E) \) is different from its value at absolute zero. One can write \( \xi = E_K \) and express

\[
f(E) = f(\epsilon) = \frac{1}{1 + e^{E/K_B T} + 1}.
\]  
(18.41)

It is interesting to note that the original tight-binding method, used by Wallace in 1947 as a first approximation for the calculation of band structure of a single layer of graphite, is now being widely used to study the energy bands of graphene.

The tight-binding Hamiltonian for electrons in graphene can be written in the second-quantization form\(^1\) (in units such that \( \hbar = 1 \),

\[
\hat{H} = -t \sum_{\langle \mathbf{R}_i, \mathbf{R}_j \rangle} (\hat{a}_{i\sigma}^\dagger \hat{b}_{j\sigma} + H.c.) - t' \sum_{\langle \langle \mathbf{R}_i, \mathbf{R}_j \rangle \rangle} (\hat{a}_{i\sigma}^\dagger \hat{a}_{j\sigma} + \hat{b}_{i\sigma}^\dagger \hat{b}_{j\sigma} + H.c.),
\]  
(18.42)

where \( \hat{a}_{i\sigma} (\hat{a}_{i\sigma}^\dagger) \) are the creation and annihilation operators with spin \( \sigma (\sigma = \uparrow, \downarrow) \) on site \( \mathbf{R}_i \) on sublattice \( A \), and \( \hat{b}_{i\sigma} (\hat{b}_{i\sigma}^\dagger) \) are the corresponding operators on site \( \mathbf{R}_i \) on sublattice \( B \).

Here, \( t \approx 2.7 \) eV is the nearest-neighbor hopping energy (between \( A \) and \( B \)), and \( t' = -0.2t \) is the next nearest-neighbor hopping energy (between two \( A \)'s or two \( B \)'s). We note that \( t = \gamma_0 \) and \( t' = \gamma'_0 \) in Wallace's theory.

The electronic dispersion in the honeycomb lattice is shown in Figure 18.6, for finite values of \( t = 2.7 \) eV and \( t' = -0.2t \). We also note the most striking difference between the results of Eq. (18.39) and the usual case in which \( E(\mathbf{q}) = \hbar^2 q^2/2m \), where \( m \) is the electron mass. In Eq. (18.39), the Fermi velocity \( v_F \) does not depend on the energy and momentum while in the usual case, \( v = \hbar k/m = \sqrt{2E/m} \), and hence the velocity changes substantially with energy. We also note that the presence of the second-order terms (arising due to \( t' \) in Eq. 18.40) shifts in energy the position of the Dirac point and breaks the electron-hole symmetry.

**Figure 18.5**

The form of the electronic energy states, \( N(E) \), near \( E_K \).

### 18.1.4 Dirac Fermions

Graphene's charge carriers have a particularly unique nature. Its charge carriers mimic relativistic particles and are described starting with the Dirac equation rather than the Schrödinger equation. The interaction of the electrons with the graphene's honeycomb lattice gives rise to new
The quasiparticles, which, at low energies $E$, are accurately described by the $(2+1)$-dimensional Dirac equation with an effective speed of light $v_F \approx 10^6 \text{ m/s}$. These quasiparticles are called massless Dirac fermions. They can be viewed as electrons that have lost their rest mass $m_e$ or as neutrinos that have acquired the electron charge $e$. The reason the quasiparticles are known as Dirac fermions is as follows.

The Dirac equation for an electron in a periodic potential $V$ can be written as

$$\hat{H}\phi_i = \left(\mathbf{e}\mathbf{\sigma} \cdot \mathbf{p} + \beta mc^2 + IV\right)\phi_i = \epsilon_i \phi_i,$$

where

$$\mathbf{\sigma} = \begin{bmatrix} 0 & -\sigma \cr \sigma & 0 \end{bmatrix}, \quad \beta = \begin{bmatrix} E & 0 \cr 0 & -E \end{bmatrix}, \quad I = \begin{bmatrix} E & 0 \cr 0 & E \end{bmatrix},$$

(18.43)

$\mathbf{\sigma}$ is the Pauli spin matrix vector, $E$ is a $2 \times 2$ unit matrix, $\mathbf{p}$ is the momentum operator, $m_e$ is the rest mass of the electron, and $\phi_i$ is a four-component Bloch function with an energy $\epsilon_i$. The suffix $i$ signifies a set of the wave vector, band index, and spin direction and is limited to positive energy states.

Graphene is a zero-gap semiconductor, in which low-$E$ quasiparticles within each valley can be described by the Dirac-like Hamiltonian

$$\hat{H} = \hbar v_F \begin{pmatrix} 0 & k_x - ik_y \cr k_x + ik_y & 0 \end{pmatrix} = \hbar v_F \mathbf{\sigma} \cdot \mathbf{k}.$$  

(18.45)

Eq. (18.43) can be approximated by Eq. (18.45) when the $k$-independent Fermi velocity $v_F$ plays the role of the velocity of light $c$, $\mathbf{p} = \hbar \mathbf{k}$, and because the electrons are fermions, they are called Dirac fermions. The honeycomb lattice is made up of two equivalent carbon sublattices $A$ and $B$, and the cosine-like energy bands associated with the sublattices intersect at zero $E$ near the edges of the Brillouin zone, giving rise to conical sections of the energy spectrum. The electronic states at the intersection of the bands are composed of states belonging to the different sublattices, and their relative...
contributions are taken into account by using two-component wave functions (spinors). The index to indicate sublattices \( A \) and \( B \) is known as pseudospin \( \sigma \) because it is similar to the spin index (up and down) in quantum electrodynamics (QED). The real spin of the electrons must be described by additional terms in the Hamiltonian. Because the QED-specific phenomena are often inversely proportional to \( \epsilon_c \) and because \( \epsilon_{VP} \approx 300 \), the pseudospin effects usually dominate over those due to the real spin.

One can introduce the concept of chirality, which is formally a projection of \( \vec{\sigma} \) on the direction of motion \( \vec{K} \), and is positive (negative) for electrons (holes). Chirality in graphene signifies the fact that \( \vec{K} \) electrons and \(- \vec{K} \) hole states originate from the same sublattice. The concepts of chirality and pseudospin are important because they are conserved quantities.

### 18.1.5 Comprehensive View of Graphene

A comprehensive view of the unit cell of monolayer, bilayer, and trilayer graphene and the first Brillouin zone with its high symmetry points are shown in Figure 18.7.

### 18.2 FULLERENES

#### 18.2.1 Introduction

If one forms a vapor of carbon atoms and lets them condense slowly while keeping the temperature high, as the intermediate species grow, there is a path where the bulk of all reactive kinetics follows that make spheroidal fullerenes. There are two types of fullerenes that are famous for different reasons. The "Buckminsterfullerene" \( (C_{60}) \) is the most symmetric of all possible molecules. In addition, it is possible by adding a few percent of other atoms (nickel and cobalt) to trick the carbon into making tubes. The \((10,10)\) fullerene nanotube is the most famous nanotube. The propensity for bonding that causes \( C_{60} \) to be the end point of \( 30-40\% \) of all the reactive kinetics leads to the \((10,10)\)
nanotube. The metal atoms (nickel and cobalt) prevent the addition of the seventh, eighth, and ninth pentagons, and ultimately, the growing tubelet can anneal to its most energetically favored form.

The idea that \( C_{60} \) would form a stable molecule originated from Euler’s rule stating that a solid figure with any even number \( n \) of 24 or more vertices could be constructed with 12 pentagons and \( (n - 20)/2 \) hexagons. The spheroidal carbon–cage carbon molecules consisting only of pentagons and hexagons were given the generic name “fullerenes.”

### 18.2.2 Discovery of \( C_{60} \)

The truncated icosahedron form of \( C_{60} \) is shown in Figure 18.8. It was discovered by Kroto et al.\(^9\) by using a supersonic laser-vaporization nozzle source, as shown in Figure 18.9a.

\( C_{60} \) is chemically a very stable structure. Cluster “cooking” reactions in the “integrating cup” were responsible for the \( C_{60} \) cluster’s becoming over 50 times more intense than any other cluster in the nearby size range. The up-clustering reactions with small carbon chains and rings reacted away nearly all clusters except for \( C_{60} \), which survived because of its perfect symmetry. \( C_{60} \) does not have any dangling bonds because the valences of every carbon atom are satisfied. There is no specific point of chemical attack because every atom is equivalent by symmetry. While curving the intrinsically planar system of double bonds into a spherical shape, strain is introduced. However, this strain is uniformly and symmetrically distributed over the molecule. No other structure has this high degree of symmetry, and hence, the experimental observation that carbon–vapor condensation conditions could be found where the intensity of the mass spectrum peak of the \( C_{60} \) in the carbon cluster beam was many times the intensity of any of its near neighbors in mass is shown in Figure 18.9b.

![Figure 18.8](image)

**Figure 18.8**

Truncated icosahedron \( C_{60} \), popularly known as "Buckminsterfullerene."

Reproduced from *Curf*\(^2\) with the permission of the American Physical Society.

![Figure 18.9a](image)

**Figure 18.9a**

Schematic cross-sectional drawing of the supersonic laser-vaporization nozzle source used in the discovery of fullerenes.

Reproduced from *Smallr*\(^16\) with the permission of the American Physical Society.
To confirm the existence of C\textsubscript{60}, Kroto and coworkers\textsuperscript{9} made two pioneering NMR experiments. The first experiment was done on a solution of C\textsubscript{60} with benzene, which yielded a very strong resonance line at 128 ppm (for benzene) and a very tiny NMR trace in which C\textsubscript{60} resonance was identified at 143 ppm. However, a second experiment (Ref. 18) in which C-NMR spectrum obtained from chromatographically purified samples of soluble material extracted from arc-processed graphite, yielded a spectrum of purified C\textsubscript{60}, in which a strong resonance was obtained at 143 ppm. This result is shown in Figure 18.10.

**FIGURE 18.9b**
Intensity of the mass spectrum peak of the C\textsubscript{60} in the carbon cluster beam relative to its neighbors in mass.
*Reproduced from Curli\textsuperscript{2} with the permission of the American Physical Society.*

**FIGURE 18.10**
C-NMR spectrum of (a) purified C\textsubscript{60} (143 ppm); (b) mixed sample; (c) purified C\textsubscript{70} (five lines).
*Reproduced from Kroto\textsuperscript{6} with the permission of the American Physical Society.*
The fullerenes have a wide variety of technological applications. An example of a fullerene-based n-channel FET is shown in Figure 18.11. A highly doped n-type silicon wafer takes the place of the gate metal, a ~30–300 nm thick layer of SiO₂ serves as the oxide, and the fullerene film serves as the semiconductor.

When an appropriate positive gate voltage \( V_G \) is applied, the drain current \( I_D \) increases, which indicates that a conduction channel is formed near the fullerene-insulator interface.

Another application of fullerene is in \( C_{60} \) photolithography. The sequence of steps (deposition, exposure, development, and pattern transfer) used in photolithography, in which \( C_{60} \) acts as a negative photoresist, is shown in Figure 18.12.

One of the many important potential applications of fullerenes is the nature of the fullerenes and metallic and semiconductor substrates. Direct rectification between solid \( C_{60} \) and \( p \)-type crystalline Si has been shown in Nb/Co₆₀/p-Si and Ti/Co₆₀/p-Si heterojunctions, which are strongly rectifying. Because the potential barriers at the Nb-C₆₀ and Ti-C₆₀ interfaces are close to

---

**FIGURE 18.11**

(a) The terminal designations and blasting conditions for Si-based MOSFETs. G, D, B, and S, respectively, denote the ground, drain, base, and source. (b) The corresponding structure for the fullerene \( C_{60} \) device.

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Sequence of steps of C₆₀ photolithography.
zero, it is the $C_{60}$/p-Si interface that is responsible for the strong rectifying properties of the heterostructure. A schematic cross-section of the Nb/$C_{60}$/p-Si interface is shown in Figure 18.13.

### 18.3 FULLERENES AND TUBULES

#### 18.3.1 Introduction

The fullerene nanotube (10,10) mentioned in the introduction of the previous section, with one end open, is shown in Fig. 18.14. The (10,10) tube is formed because the metal atoms frustrate the ability of the open edge to curve in and close. The addition of the seventh, eighth, and ninth pentagons is prevented, and by appropriate choice of temperature and reaction rate, the growing tubelet can anneal to its most energetically favored form.

The closed end is a hemifullerene dome (one half of $C_{28}$), whereas the other end is left open. These ends are directly amenable to the formation of excellent C-O, C-N, or C-C covalent bonds to attach any molecule, enzyme, membrane, or surface to the end of the tube. If two objects $A$ and $B$ are attached to the two ends, they will communicate with each other by metallic transport along the tube. Thus, the (10,10) tube is a metallic wave guide for electrons.

---

**FIGURE 18.13**

Schematic cross-section of an Nb/$C_{60}$/p-Si structure used as a heterojunction diode. Reproduced from Dresselhaus et al. with the permission of Elsevier.

**FIGURE 18.14**

Section of a (10,10) fullerene nanotube with one end open.
18.3.2 Carbon Nanotubes

It is convenient to specify a general carbon nanotube in terms of the tube diameter \( d \), and the chiral angle \( \theta \), which are shown in Figure 18.15 as the rectangle bounded by the chiral vector \( \mathbf{O} \mathbf{A} \) or \( \mathbf{O} \mathbf{C} \). The chiral vector

\[
\mathbf{C}_h = n \mathbf{a}_1 + m \mathbf{a}_2
\]  

(18.46)

is defined on the honeycomb lattice by unit vectors \( \mathbf{a}_1 \) and \( \mathbf{a}_2 \). \( \mathbf{C}_h \) connects two crystallographically equivalent sites \( O \) and \( A \) on a two-dimensional graphene sheet where a carbon atom is located at each vertex of the honeycomb structure. Figure 18.15 shows the chiral angle \( \theta \) of the nanotube with respect to the zigzag direction (\( \theta = 0 \)) and the unit vectors \( \mathbf{a}_1 \) and \( \mathbf{a}_2 \) of the hexagonal honeycomb lattice. The armchair tubule (Figure 18.16a) corresponds to \( \theta = 30^\circ \) on this construction. An ensemble of chiral vectors can be specified by Eq. (18.46) in terms of pairs of integers \( (n, m) \), and this ensemble is shown in Figure 18.17. Each pair of integers \( (n, m) \) defines a different set of rolling the graphene sheet to form a carbon nanotube.

Along the zigzag axis \( \theta = 0^\circ \). Also shown in the figure is the basic translation vector \( \mathbf{O} \mathbf{B} = T \) of the 1D tube unit cell, and the rotation angle \( \psi \) and the translation \( r \), which constitute the basic symmetry operation \( \mathcal{R} = (\psi, \mathbf{r}) \). The integers \( (n, m) \) uniquely determine the tubular diameter \( d \) and \( \theta \). The diagram is constructed for \( (n, m) = (4, 2) \).

18.3.3 Three Types of Carbon Nanotubes

When the two ends of the vector \( \mathbf{C}_h \) are superimposed, the cylinder connecting the two hemispherical caps of Figure 18.16 is formed. The line \( AB' \) (in Figure 18.15) is joined to the parallel line \( OB \), where the lines \( OB \) and \( AB' \) are perpendicular to the vectors \( \mathbf{C}_h \) at each end. There are no distortions of the bond angles in the chiral tube except the distortions caused by the cylindrical curvature of the tube. Differences in the tubular diameter \( d \), give rise to the differences in the various properties of carbon nanotubes. The vectors \( (n, 0) \) denote zigzag nanotubes, and the vectors \( (n, n) \) denote armchair nanotubes. The larger the value of \( n \), the larger the tube diameter. The \( (n, 0) \) and \( (n, n) \) have high symmetry and exhibit a mirror symmetry plane normal to the tubular axis. The other vectors \( (n, m) \) correspond to chiral nanotubes. Because both right- and left-handed chiralities are
possible for chiral nanotubes, the chiral tubules are optically active to either right- or left-circularly polarized light propagating along the tubule axis.

The tubular diameter \( d_t \) is given by

\[
d_t = C_6/\pi = \sqrt{3a_{c-c}(m^2 + mn + n^2)^{1/2}}/\pi,
\]

where \( a_{c-c} \) is the nearest-neighbor \( C-C \) distance, \( C_6 \) is the length of the chiral vector \( \overrightarrow{C}_n \), and the chiral angle \( \theta \) is given by

\[
\theta = \tan^{-1}(\sqrt{3}m(m + 2n))
\]

The three types of carbon nanotubes are shown in Figure 18.16.

Figure 18.17 shows the number of distinct caps that can be formed theoretically from pentagons and hexagons, such that each cap fits continuously onto the cylinder of the tubule, specified by a given \((n,m)\) pair. It shows that the hemispheres of \( C_60 \) are the smallest caps that satisfy these requirements, so that the smallest carbon nanotube is expected to be 7 Å, which is in agreement with the experiment. Figure 18.17 also shows that the number of possible caps increases rapidly with increasing tubular diameter. Below each pair of integers \((n,m)\) is listed the number of distinct caps that can be joined continuously to the cylindrical carbon tube denoted by \((n,m)\).

Due to the point group symmetry of the honeycomb lattice, several values of \((n,m)\) will give rise to equivalent nanotubes. Therefore, one restricts consideration to the nanotubes arising from the 30° wedge of the 3D Bravais lattice shown in Figure 18.17. Because the length-to-diameter ratio of
carbon nanotubes is $>10^2$ while the diameter is only $\sim 10 \, \text{Å}$, carbon nanotubes are an important system for studying one-dimensional physics.

### 18.3.4 Symmetry Properties of Carbon Nanotubes

To study the properties of carbon nanotubes as 1D systems, we define the lattice vector $\mathbf{T}$ along the tubule axis normal to the chiral vector $\mathbf{C}_h$ defined in Eq. (18.46) and Figure 18.15. The vector $\mathbf{T}$ defines the unit cell of the 1D carbon nanotube. The length $T$ of the translation vector $\mathbf{T}$ corresponds to the first lattice point of the 2D graphene sheet through which the vector $\mathbf{T}$ passes. Thus, we obtain from Figure 18.15 and these definitions

$$
\mathbf{T} = \left( \frac{(2m+n)a_1 - (2n+m)a_2}{d_h} \right),
$$

with a length

$$
T = \sqrt{3}C_h / d_h.
$$

The length $C_h$ is defined in Eq. (18.47). Defining $d$ as the highest common divisor of $(n,m)$, we have

$$
d_h = \begin{cases} 
    d & \text{if } n-m \text{ is not a multiple of } 3d \\
    3d & \text{if } n-m \text{ is a multiple of } 3d.
\end{cases}
$$

The relation between the fundamental symmetry vector $\mathbf{R} = pa_1 + qa_2$ of the 1D unit cell and the two vectors that specify the carbon nanotube $(n,m)$, the chiral vector $\mathbf{C}_h$, and translation vector $\mathbf{T}$ are shown in Figure 18.18.
18.3.5 Band Structure of a Fullerene Nanotube

The electronic band structure of a (10,10) fullerene nanotube was first calculated by Dresselhaus et al. by using tight-binding methods and by using zone folding from the band structure of an infinite 2D graphene sheet. Their results are shown in Figure 18.19.

As one can see in Figure 18.19, the two bands that cross the Fermi energy at \( ka = -2\pi/3 \) have different symmetry and guarantee that the tube will be a metallic conductor.

18.4 POLYMERS

18.4.1 Introduction

A long chain of molecules that has a backbone of carbon atoms is known as a polymer. The basic building block, which usually but not necessarily consists of one carbon atom and two hydrogen atoms, is known as a monomer. A polymer is formed by repeating the structure of the monomer over and over again. In fact, a single polymer can be constituted from several thousand monomers.

Materials composed from polymers, such as bone, wood, skin, and fibers, have been used by man since prehistoric times. However, polymer science was developed in the twentieth century by Hermann Staudinger, who developed the concept of macromolecules in the 1920s. Wallace Carothers showed the great industrial potential of synthetic polymers and invented nylon in 1935. Synthetic polymers are now used in large quantities in a variety of applications. In the 1950s, Ziegler and Natta discovered polymerization catalysts, which led to the development of the modern plastics industry. Some of the most popularly known polymers are rubber, plastic, and Teflon. They do not have any common property other than the fact that they are lightweight, flexible, resistant to corrosion, and easy to